



SO

Touch-Panel Controller & Reader

Notices 1. Tubing: The communication wires and power line should not be housed in the same electrical conduit or tubing. They should always be installed in separate tubes. 2. Cable selection: Use AWG 22-24 "Shielded Twisted Pair" and avoid star wiring. Use CAT5 for TCP/IP connection. 3. Power supply: Do not connect the reader and lock to the same power suppy. While the lock activates, it will cause the reader's power to be unstable and many affect the readers operation. The standard connection of power supply is to have the door relay and the lock using one

supply; the reader uses an independent supply.



System Connection



B. Initial Setup

- 1. Restoring Factory Settings Reset all device parameters and user card data:
- Access programming mode ★123456 # or ★Master Code # (If already changed) → 29 ★ 299 ★ # (done) \rightarrow Changing the Master Code to default value:123456 $\rightarrow *$ # (done)
- Reset all user card data: Access programming mode *123456 # or *Master Code # (If already changed) $\rightarrow 29 * 29 * \#$
- → **★ #** (done) Reset IP Setting
- Press "IP Resent Button" of main board for few seconds
- 2. Changing the Master Code
- Access programming mode * 123456 # or * Master Code # (If already changed) \rightarrow 09 * PPPPPRRRRRR #(Input the 6-digit new master code twice) 3. Changing the Node ID of Reader
- Access programming mode \star **123456** #) or \star Master Code #)(If already changed) \rightarrow
- 00 * NNN * MMM * AAA * BBB # (NNN= Node ID: 000~254; MMM=725E Door NO.:1~255; AAA=WGA Door NO.:1~255; BBB=WGB Door NO.:1~255) C. Setting up the control mode (M4/M6/M8)

Access programming mode ***123456 #** or ***Master Code #** (If already changed) \rightarrow 04 ***** N **#** (Input: 4/6/8)

Application	Mode 4	Mode 6	Mode 8		
Connection	Stand-Alone Networking	Stand-Alone	Stand-Alone Networking		
User Capacity	16000(0~15999)	65535(1~65535)	16000(0~15999)		
Access Mode	 Card only Card and PIN (4-digit individual PIN) Card or PIN (if access by PIN only, user should press 9-digit PIN = 5-digit user address + 4-digit individual PIN) 	 Card only Card and PIN (4-digit public PIN = Arming PWD) Card or PIN (4-digit public PIN = Duress code) P.S.: Duress code is unavailable under M6 and as PWD of PIN only) 	 Card only Card and PIN (4-digit individual PIN) Card or PIN (if access by PIN only, user could just press 4-digit individual PIN) 		
Auto-show Work Status	V	X	V		
Event Capacity	16000	X	16000		
120 Holidays	V	X	V		
Duress	V	X	V		
Time Zone	63	X	63		
Lift Control	64	X	64		
Anti-pass-back	V	Х	V		

D. Setting up the password

1. Individual PWD (M4/M8)

 Card or PIN Access programming mode ★123456 #) or ★Master Code #)(If already changed) → 12 ★UUUUU ★ PPPP #) (i.e. User address: 00001 and PWD: 1234, input 12 * 00001 * 1234 #)

Card and PIN

Access programming mode ★123456 #) or ★Master Code #)(If already changed) → 13 ★ UUUUU ★ PPPP #) (i.e. User address: 00001 and PWD: 1234, input 13 * 00001 * 1234 #) 2. Public PWD (M6)

• Card and PIN (Arming PWD)

Access programming mode ★123456 #) or ★Master Code #)(If already changed) → 17 ★PPPP #) (Input 4-digit PWD, default value: 1234)

• PIN only (Duress Code)

Access programming mode *123456 # or *Master Code # (If already changed) $\rightarrow 15 * PPPP \#$ (Input 4-digit PWD)

E. Setting up the card users





Sequential Access programming or * Master Code #(A Batch Tag NO.	h of Tags Random Tag NO.			
Sequential Access programming or *Master Code #(Tag NO.	Random Tag NO.			
Access programming or *Master Code #(mode * 123456 #				
	If already changed)	Access programming mode *123456 # or *Master Code # (If already changed) ↓ 19 *UUUUU *QQQQQ #			
QQQQQ: Input 5-digit quantity of tags to be of sequential t	5999 tag units: Enter the added. (i.e.: 10 pcs ag=00010)	Address:0000~15999 QQQQQ: Input 00001 ↓ Close Tag into RF Area			
↓ Close Tag int	o RF Area	Present the tag to the controller. ↓			
the contr the contr ↓ OK	on number)	OK (Memory location number) The First tag has now been added, present the rest of the tags one after the			
Deleting Ta	× (M4/M8)				
	f Tags	Delete All Tage			
Memory	cation				
Access programming or *Master Code #(I	mode *123456 # f already changed)	Access programming mode *123456 # or *Master Code # (If already changed) ↓ 29 * 29 * # ↓ Done			
10 * SSSSS 9=Dele SSSSS=starting u	EEEEE # te user address				
EEEEE=ending u (i.e. Delete Use 00004~00010=10 9 00	ser address ar Address 0004 ★00010 #)				
Done	I.				
	Deleting	Tag (M6)			
Delete Single/A	Batch Tag	Delete All Tag			
Access programming or *Master Code #(I	mode *123456 #) f already changed)	Access programming mode *123456 # or *Master Code # (If already changed)			
10 * SSSSS 7 or	EEEEE #	29 * 29 * #			
SSSSS=starting user ac code EEEEE=ending user ad	dress=5-digit card	Done			
(i.e. Delete a tag with c 10 * 15031 * (i.e. Delete a batch of t 15031~15 10 * 15031 *	card code 15031= 15031 #) ag with card code 038= 15038 #)				
↓ Dona					
Done	<u>.</u>	<u> </u>			
T					
	By flashing card +	Arming PWD			
$ae \rightarrow press * * #$ $be \rightarrow press * #$ gramming mode →	chable all devices: I (default: 1234) Disable all devices:	Flash card + press 4 digit arming PWD PPPP			
	quantity of tags to be of sequential t ↓ Close Tag int Present the tag with the the contr ↓ OK (Memory locati Deleting Tag A Batch of Memory Loc Access programming or * Master Code # (I ↓ 10 * SSSSS 9=Dele SSSS=starting u EEEEE=ending u (i.e. Delete Use 00004~00010=10 9 00 ↓ Done Delete Single/A Access programming or * Master Code # (I 10 * SSSSS SSSS=starting user ac code EEEEE=ending user ad code (i.e. Delete a tag with c 10 * SSSSS SSSS=starting user ac code EEEEE=ending user ad code (i.e. Delete a batch of t 15031~15 10 * 15031 * (i.e. Delete a batch of t 15031~15 10 * 15031 * ↓ Done	quantity of tags to be added. (i.e.: 10 pcs of sequential tag=00010) ↓ Close Tag into RF Area Present the tag with the lowest number to the controller. ↓ OK (Memory location number) Deleting Tag (M4/M8) A Batch of Tags Memory Location Access programming mode * 123456 # or * Master Code # (If already changed) ↓ 9=Delete SSSSS=starting user address EEEEE=ending user address EEEEE=ending user address 00004~00010=10 9 00004 * 00010 #)) ↓ Done Delete Single/A Batch Tag Access programming mode * 123456 # or * Master Code # (If already changed) ↓ U 00004~00010=10 9 00004 * 00010 #)) ↓ Done Delete single/A Batch Tag Access programming mode * 123456 # or * Master Code # (If already changed) ↓ U None Delete at a gwith card code 15031= 10 * SSSS 9 EEEEE # SSSSS=starting user address=5-digit card code (i.e. Delete a tag with card code 15031= 10 * 15031 * 15031 #) (i.e. Delete a tag with card code 15031= 10 * 15031 * 15038= 10 * 15031 * 15038= 10 * 15031 * 15038= 10 * 15031 * 15038= 10 * 15031 * 15038 #) ↓ Done			

PWD **PPPP * U** # (default: 1234, U=0~2)

FC (E MA SOR

	P7 Table 4 – 0	Conr	ecto	or CN5				
	Wire Application	٧	Vire	Color	r	Description		
mp	WGB Exit Switch	۱ I	1	Purple W	/hite	Negative Trigger Input		
mp	WGB Door Sens	or	2	Orange V	Vhite	Negative Trigger Input		
Amp	WGA Exit Switch	۱ I	3	Purple		Negative Trigger Inpu		
r Input	WGA Door Sens	or	4	Orang	e	Negative Trigger Input		
r Input	P6 Table 5 – 0	Conr	ecto	or CN6				
ut	Wire Application	Wire	;	Color Des		scription		
A		1		Black		GND		
Active Low)					Trar	nsistor Output		
		2		White	Max	Max. 12V/100mA		
					(Op	Open Collector Active Low		
	P8 Table 6 – 0	Conr	ecto	or CN7				
	Wire Application	Wire	9	Color	Des	cription		
		1		Red				
	Tamoer Switch	2	(Orange COM		N		
		3		Yellow	N.O			
	P3 Table 7 – 0	Conr	ecto	or CN8				
0mA, Low	Wire Application	Wire	9	Color		Description		
20mA, Max.	Reservation	1		-	F	Reservation		
V/20mA, Max.	Reservation	2		-	F	Reservation		
		3		Green		Net - RX-		
			G	Green White		Net - RX+		
ctive Low)		5		Orange N		Net - TX-		
put		6	Or	ange Whit	te N	let - TX+		
put	Reservation	7		-	F	Reservation		

Command List			
Function	Command	Exposition	Control Mode
Entering programming mode	* PPPPP #	PPPPPP: Master Code, (Default value: 123456)	M4/M6/M8
Exiting programming mode	* #		M4/M6/M8
Exiting programming mode and	* * #		M4/M6/M8
enabling all device into arming			
status. (Including 725E, WGA and			
WGB)			
Exiting programming mode and	* *U#	U= Enable target unit (0=725E, 1=WGA, 2=WGB)	M4/M6/M8
enabling each device into arming			
status. (725E, WGA or WGB)			
Node ID setting	00 * NNN * MMM * AAA * BBB #	NNN= Node ID of 725E: 001~254	M4/M8
Ū.		MMM= Door number of 725E	
		AAA= Door number of WGA	
		BBB= Door number of WGB	
Door relay time setting		H = Enable target unit (0=725E = 1=WGA = 2=WGB)	M4/M6/M8
Door relay time setting		TTT= Door rolay time	1014/1010/1010
AL 1 11 111		Input 601~609=0.1~0.9 sec.)	
Alarm relay time setting		I I I = Door relay time(000=Normal open / 001~600=1~600 sec.)	M4/M6/M8
Control mode setting	04 * N #	N= Mode: 4/6/8	M4/M6/M8
Arming delay time setting	05 * TTT #	Base on second, range: 001~255	M4/M6/M8
Alarm delay time setting	06 * TTT #	Base on second, range: 001~255	M4/M6/M8
Master card setting	07 * SSSSS * EEEEE #	Input a user or a batch of user as the master card: 00000~15999	M4/M8
(For entering programming mode		SSSSS= starting user address; EEEEE= ending user address	
instead of pressing master code)			
Auto-open zone setting	08 * U * NN * HHMMhhmm *	U= Enable target unit (0=725E, 1=WGA, 2=WGB)	M4/M6/M8
	7654321H #	NN: 16 sets of auto-open zone (Range: 00~15)	
		HHMMhhmm=staring time to ending time (i.e.: 08301200=08:30	
		to 12:00)	
		7654321: 7 days of week -Sun/Mon/Tue/Wed/Thu/Fri/Sat	
		(Input value: 0=disable; 1=enable)	
		H: Holiday (Input value: 0=disable; 1=enable)	
Master code setting	09 * PPPPPRRRRR #	PPPPP= New master code	M4/M6/M8
5		RRRRR= Repeat the new master code	
Suspend or delete tag	Suspend= 10 * SSSSS * EEEEE #	* = Suspend: 9 = Delete	M4/M6/M8
	Delete= 10 * SSSSS 9 EEEE #	SSSSS= starting user address: EEEEE= ending user address	
M4/8 [:] Recover tag	11 * SSSSS * FEFEF #	Recover the paused tag	M4/M8
M6: Setting up a batch of user to		SSSSS=starting user address: EEEEE= ending user address	M6
access by card only			
Setting up the PWD/PIN	12 * * PPPP #	IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	M4/M8
		mode: Card or PIN)	
Sotting up the BM/D/BIN		LILULU = user address: PPPP=4 digit individual PM/D(Access	N///N/Q
Setting up the FWD/FIN		mode: Card and DIN	1014/1010
Arming output plup potting		Reason 10mo range:0-255 default value=10 acc =100	
Arming output plus setting		Base on Toms, range.0~255, default value=10 sec.=100	1014/1010/1018
M4/M8: Duress code setting		PPPP=4-digit PVVD (P.S. Duress code will be unavailable and as	M4/M8
M6: Public PIN setting (Card or		public PIN at access mode "Card or PIN" of M6)	M6
PIN)		(Default value=4321; disable PIN=0000)	
Card number modification	16 * UUUUU * SSSSSCCCCC #	UUUUU= user address	M4/M8
		SSSSS=5-digit side code; CCCCC=5-digit card code	
M4/M8: Arming PWD setting	17 * PPPP #	PPPP=4-digit PWD	M4/M8
M6: Public PIN setting (Card and		(Default value=1234; disable PIN=0000)	M6
PIN)			
Enabling 725E unit into arming	Flashing a valid card and input	NNNN=4-digit arming PWD	M4/M6/M8
statusstatus	NNNN #	U=Enable target unit (0=725E, 1=WGA, 2=WGB)	
Enabling target unit into arming	Flashing a valid card an input		
status	NNNN * U #		

Flow chart:			
A.Normal Op	pening:		
Ŀ	Enable Arming	Arming Dolay TM (1) Door Boloy TM (2)	Alarm system activated
Ļ		Ariting Delay TM O Door Kelay TM O	Not close the Chlathi Delay the Chlathi Relay the
B.Abnormal	Opening:		
_	515 5	Alarm system a	ctivated
E	Enable Arming	Arming Delay TM 1Alarm Delay TM 2	larm Relay TM
	Armi	ng setting	
Function	Commar	d Description	
Door Relay TI	M 1 02	To set how long the door relay (lock release) is active for after showing a card.
		Range: 0 ~ 600 (sec.); 601~609 (0.1~0.9 se	cond)
Door Close T	10	To set value "0" will make door keep opening	J till card presented again, then door close. (Default value: 7 second page for before activating the alarm.
		(Base on second, range: 000~255, default v	alue: 15 sec.)
Alarm Relay 1	ГМ Ф 03	When an alarm condition has arisen, the ala	rm will activate for this duration. Range: 1 ~ 600 (sec.)
		To set value "0" will make alarm relay keep o	on until disarming, then alarm relay off. (Default value: 7 sec.)
Alarm Delay T	ГМ ® 06	To delay the activation of the alarm relay after	er an alarm condition has arisen, so that user can have enough
		(Base on second, range: 000~255, dfault va	ue: 1 sec)
Arming Delay	TM 05	To delay the time of enabling arming, so that	t user can have enough time to disable arming.
		(Base on second, range: 000~255, default v	alue: 1 sec.)
As access	reader \rightarrow 20	* U * 192 # please refer to "20 * U * DDD ;	$rac{4}{2}$ " function default value for additional function value
As access	reader \rightarrow 20	* U *192 # please refer to *20 * U * DDD ;	#]" function default value for additional function value
Access proc	enable gramming mod	e * 123456 # or * Master Code # (If alread	dy changed)
26 * SSSS	S * EEEEE *	0 # (i.e. User address from 00001 to 00005 e	nable the anti-pass-back function: 26 * 00001 * 00005 * 0 #
Auto Open	n Zone		
Door will keep	opening after	first man flashing card as default value.	
1. Enable/Dis	able auto ope	n zone	
Access prog	gramming mod	e *123456 # or *Master Code # (If alread	dy changed)
20 × 0 × 0	20 # please r	efer to "20 * U * DDD # " function default values of the second sec	le for additional function value
2. Enable/Dis	able auto ope	n door without presenting card (Optional)	
 Access prog 	gramming mod	e * 123456 #) or * Master Code #)(If alrea	dy changed)
24 * U * 0	01 # please r	efer to "24 ★ U ★ DDD # " function default value	le for additional function value
U=Enable ta	arget unit (0=7	25E, 1=WGA, 2=WGB)	
• Access prov	open time	e + 123456 # or + Master Code # (If alrea	dy changed)
08 * 0 * 0	0 * HHMMHH	MM * 11111110 #	y changed)
0=Enable ta	arget unit (0=72	25E, 1=WGA, 2=WGB)	
00= 1st set	of auto-open z	one (Input range: 00~15)	
08301200=	During 8:30 to	12:00, the door will keep opened automatically	or after 1st tag flashed.
enable the a	auto open zone	e except the date is assigned as holiday.	day) (input range 0~1, 0=disable; 1=enable) = All days of week
ift control			
Connect with I	lift controller (A	R-401RO16) to control which floors the user wi	Il be able to access.
1. Device Ena	able		
Access prog	gramming mod	e *123456 # or *Master Code # (If alrea	dy changed)
24 * 0 * 0	02 # please r	efer to "24 *U *DDD #" function default valu	e for additional function value

• Door opened too long (After Normal Opening): Door opened over the time of door relay time and door close time.

2. Application:

AR-725E-M | AR-725E | AR-725X

SOVAI		Γο	uch-Pane		Deeder		F	C	CE 🗹	A SOR
		60	ntroller &	54	keader					v090615
Function	Command Flashing c	valid	card and input	Ex	kposition					Control Mode
status	NNNN *	valiù (* #	saru anu input							
Disabling all units into arming status	Flashing a	valid o	card and input							
Door close time	18 * TTT	#		Ba	ase on second, range	e: 000~255, d	efault valu	ie: 15 s	sec.	M4/M6/M8
Adding tag Factory setting-1	19 * UUUU 20 * II * I			Ul	UUUU= User address =Enable target upit (0	s; QQQQQ=)=725F 1=\\/	Pieces of o	card GB)		M4/M8 M4/M6/M8
. Solory Solung-1		11 NIN (*	-	DDD=Function default value (Please refer to function default						
Lift control setting: multi-doors	21 *	JU *	G*LLLLLLI #	va UI	lue for details)					M4/M8
				G:	8 groups of lift control	ol (Input rang	le: 0~7)			
Add/Delete tag by closing tag i	1to 22 * N #			FF	FFFFFF: 8 floors/sto	op setting (0=	Disable, 1	=Enab	le)	M6
RF area (M6 only)	CI	ose tag into RF area	one by one.							
AR-401RO realy time setting		NN= Node ID of lift co	ontroller $500=1 \sim 600 \text{ sc}$	2 C			M4/M8			
Factory setting-2	24 * U * [ŧ l	U=	= Enable target unit ((0=725E, 1=W	/GA, 2=W	GB)		M4/M6/M8
				D[v2	DD= Function default	value (Pleas	e refer to	functio	n default	
Real time clock setting 25*YYMMDDHHMMSS#					YMMDDHHmmSS: Ye	ear/Month/Da	ay/Hour/Mi	in./Sec		M4/M6/M8
Anti-pass-back (Enable user)	26 * SSSS	SS * E	EEEE *P#	SS P=	SSSS=starting user a =0=Enable: P=1=Dise	address; EEE able: P=2=Ini	EE=ending tial	g user	address	M4/M8
ift control setting: single door	27 * UUU	JU *	LL #	U	JUUU=User Address	; LL=Floor nu	umber (01-	~63 flo	or/stop)	M4/M8
Duress Function and Arming out	put 28 * FFF	#		Ar	ming output: FFF= 0	08 (default va	alue)			M4/M6/M8
Delete all tag	29 * 29 *	#								M4/M6/M8
Same tag reading interval time	31 * TTTT	#	MTT * 765/3211 #	Ba	ase on 10ms, range fr	rom 0 to 6000) ange 0-45	i		M4/M6/M8
schedule	32 * 33 *	וארויינ		H	HMM= HH:MM (ex. 08	830: Ring be	ll at 08:30))		IVI VIVI VIVIO/ IVIO
				TT	F=Period of time to rin	ng bell (Base	on second	d, rang	e 01~99	
				3e 76	54321: 7 days of wee	ek -Sun/Mon/	/Tue/Wed/	'Thu/Fr	ri/Sat	
				(In ப	nput value: 0=disable; Holiday (Input value)	; 1=enable)	=enable)			
Holiday Setting	35 * MMD	D * F	#	H: MI	M= Month of year (01	1=Jan10=O	ct.)			M4/M8
					D= Date of month (01	l=1st day of r	nonth)			
Function Defaul	t Value			F=						
20 * U * NNN #	Tanue		*: Default value		24 * U * DDD #	#]			*.	Default value
Function	Option V	alue	Application	1	Function	Ор	tion	Value	Appl	ication
Time Attendance Ye) 1 es* No (001	Networking		Stop Alarm by	0 None* Pu	1 sh Button/	064	Networking	/Stand-Alone
Auto Re-lock Disa	ible* Enable (002 I	Networking/Stand-Alone		Open door	Do	or Closed			
When Access Mode is Disa	ible* Enable (008	Networking/Stand-Alone		immediately without	Disable*	Enable	128	Networking	/Stand-Alone
"Card and PIN", Readers can skip					1st card presented at auto open zone					
pressing PIN code.		016	Networking/Stand Alana		ntion 0= nono volvo	Ontion 1- 1*	each volu	۵		
Enable Force Open Disa	ible* Enable* (032	Networking	i.e	e. DDD value of Enab	option 1= 1* ble "Auto Ope	each value n" + "Exit	e by Pus	sh Button + "	Anti-pass-bac
Anti-pass-back Disa	ible* Enable	128	Networking		s a result of that. the	command wi	ll be 20 *	0 *	148 #	
2. Single floor • Access programming r 27 * 00001 * 03 # 00001=User Address 1 03= 3 rd Floor (Floor nu The user address 1 is 0 3. Multi floors • Access programming r 21 * 00001 * 2 * 010 00001=User address 1 2/5: 2 nd group (1 st floor 01001001: Stop at 17 th 00010110. Stop at 42 th	mode * 123456 mber range: 01~ only able to acce mode * 123456 01001 $\# \rightarrow$ 21 to 8 th floor) / 5 th , 20 th and 23 th flo 43 th and 45 th flo	# or 63 floc ss 3rd # or *000 group por.	 Master Code # (If alr or/stop) floor. Master Code # (If alr 001 * 5 * 00010110 # (41th floor to 48th floor); 	rea	dy changed) dy changed) oup range: 0~7	Flow F F 0 8 7 1 16 1 2 24 2 3 32 3 4 40 3 5 48 4 6 56 5 7 64 6	Stop F F F 5 14 12 3 22 2 1 30 22 9 38 3 7 46 4 5 54 5 3 62 6	F 5 4 3 12 1 20 9 28 7 36 5 44 3 52 1 60	F F F 3 2 1 11 10 9 19 18 1 27 26 2 35 34 3 43 42 4 51 50 4	7 5 3 1 9
725E IP Sotting	, 43 and 45 flo	JOF.				, 04 0		. 00	00 0	
Step 1: Turn on your Web	Browser and in	put fa	ctory default IP addres	s:	Step 4: 5	STATUS				
http://192.168.1.12	7		Connect to 192.168.1.127	6		Online Status	is able to	monite	or and show	which
Log-in Window will p User name: admin	oop out and pleas	se inpi	SZE WED Server User name:		Seria	al to Ethern	et Modu	le le	SC WIGGUIE SO	
Password: Nothing	as default value,		Eassword:	passwo	ord		Online	Status		
so please just press	"OK" to log-in		ОК		'ancel	Socket State 1 CONNEC 2 LISTEN	Rem IP	Rem P 04 4198	Port Loc Port T 8 80 80	imer 120
Step 2: Initial Page as sho AR-725E Multi Door C	wn on below: ontroller F/W V. Ver	ersion 7.21 CI S	ick logo to link the OYAL website York			3 LISTEN 4 CONNEC 5 LISTEN 6 FREE 7 FREE	T 192.168.1.1	11 4033 - - -	80 3 1621 1623 -	- - -
Monitor	he on-line computer	State	1 <u>5</u>			0.4	Linking con	nputer's IP	address	Home
Change th	e Log-in information	Auth	entication		Step 5: (setting of Et	hernet Mo	odule.	i to lock the	
Step 3: Networking Setting	I				۲ م	The passwore	d compose	ed of 1	0 characters	either A~Z or
You will find initial I	P Address 192.1	68.1.1	127 and check MAC Add	dres	ss is Ser	ial to Ether	net Mod	ule		SOYAL ACCESS CONTROLLER
same as sticker on you want then click	"Update" butto	n. Af	ter updated the IP, plea	aud ase	re-	Log	g-in Passv	vord S	etting	
connect the Web Br	owser by new IP	addre	ess.		This page a	allows you to change add	min user Password	1.	Setting	
Serial to Ethernet M	odule				▶ Log-in ▶ Re-ent	ressword ter your password		Max. 1 (Comp	u characters allowed osed of A~Z and 0~9))
Netw	ork Setting						Update	Uado		
After you have changed the IP address, the de You need to change the host IP with new IP Ar	ice will restart (hardware rese dress in Internet Browser to re	et). e-connect	the target.							
Item Device Name LAN JP Address	e After che	g nged and	updated							Home
LAN Net Mask Default Gateway		/ address, Browser b	re-conect							
Primary DNS Server Secondary DNS Server MAC Address	5.1.1 IP addres 5.192.1 -57-00-28-51	SS.								
DHCP Client	it v									
	- Jane 100		Home							

Appendix-Firmware Upgrade

Get the upgrade software from SOYAL or our distributor and run "UdpUpdater" software A. Execute the software 🧏 UdpUpdater.exe B. Boot loader update (Only for Version 1.11 or before) If your F/W version is 2.xx or later, please skip Step B to Step C

- 1. Input the Target Address and Port
- Load the file "bl_udp201.UIF"
- 3. Click Update Device to start the firmware update 4. Till the screen shown "Program Completed"
- E Oavon Program Completed I Viscours Fiscours (J. ub20: 07 Workson, Fiscours (J. ub20: 07 Marchine, Fiscours) Marchine, Fiscours (J. ub20: 07 Marchine, Fiscours)
- C. Update the firmware 🔤 725EB_1V03.UIF 1. Input the Target Address and Port
- 2. Load the file "725EB_1V03.UIF"
- 3. Click Update Device to start the firmware update
- 4. Till the screen shown "Program Completed"